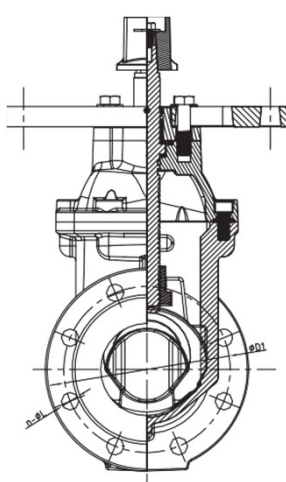
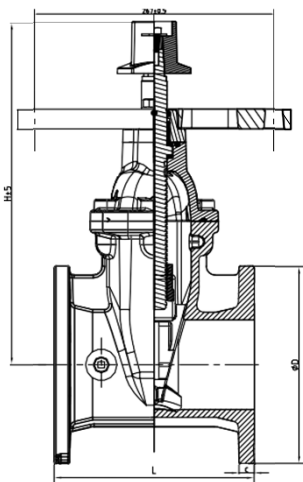




Post Indicator Valves | Flange | PIF



Post plate flange supplied only for 4" to 12" sizes



SPECIFICATIONS

| | |
|------------------|---|
| Sizes | 2"/DN50, 2½"/DN65, 3"/DN80, 4"/DN100, 5"/DN125, 6"/DN150, 8"/DN200, 10"/DN250, 12"/DN300, 14"/DN350, 16"/DN400, 18"/DN450, 20"/DN500, 24"/DN600 |
| Working Pressure | 250psi / 17bar (2") 300 psi / 21bar (4" to 12") 250 psi / 17bar (14" to 24" : ANSI-PIF3) 232 psi / 16bar (14" to 24" : BS-PIF4) |
| Seat type | Resilient wedge |
| Finish | Fusion bonded epoxy coated, internal and external |
| Material (body) | Ductile iron |
| Connections | Flange diameter and thickness according to ANSI B16.1 Class 125, EN1092-2 PN10 or EN1092-2 PN16 |
| Specifications | Design and dimensions conform to AWWA C515 |
| Compatibility | IPV or IPW models only |
| Approvals | UL, C-UL, FM 2" : FM Approved Only 5" : UL Listed only |

Product Data & Part Numbers

| Part Number ⁴ | | | Nominal Pipe Size | | Dimensions (mm) | | | | | | | | | | Weight (kg) |
|--------------------------|--------------|--------------|-------------------|--------------------|-----------------|------|-----|------|-------|------|------|----------|---------|--------|----------------|
| ANSI | PN10 | PN16 | DN | Inch | L | H | D | C | D1 | | | n-ØL | | | |
| | | | | | | | | | ANSI | PN16 | PN10 | ANSI | PN16 | PN10 | |
| PIF-0200 | PIF-0200PN | | DN50 | 2" ^{1,3} | 178 | 278 | 152 | 16.0 | 120.7 | 125 | | 4-Ø19.1 | | 12.9 | |
| PIF-0250 | PIF-0250PN | | DN65 | 2½" ³ | 190 | 300 | 178 | 17.5 | 139.7 | 145 | | 4-Ø19.1 | | 15.9 | |
| PIF-0300 | PIF-0300PN | | DN80 | 3" ³ | 203 | 321 | 191 | 19.1 | 152.4 | 160 | | 4-Ø19.1 | 8-Ø19.1 | 20.9 | |
| PIF-0400 | PIF-0400PN | | DN100 | 4" | 229 | 395 | 229 | 19.1 | 190.5 | 180 | | 8-Ø19.1 | 8-Ø19.1 | 35.7 | |
| PIF-0500 | PIF-0500PN | | DN125 | 5" ² | 254 | 432 | 254 | 19.1 | 215.9 | 210 | | 8-Ø22.2 | 8-Ø19.1 | 44.6 | |
| | PIF-0600 | | DN150 | 6" | 267 | 475 | 279 | 19.1 | 241.3 | 240 | | 8-Ø22.2 | 8-Ø23 | 54.2 | |
| PIF-0800 | PIF-0800PN10 | PIF-0800PN16 | DN200 | 8" | 292 | 585 | 343 | 22.2 | 298.5 | 295 | | 8-Ø22.2 | 12-Ø23 | 8-Ø23 | 86.1 |
| PIF-1000 | PIF-1000PN10 | PIF-1000PN16 | DN250 | 10" | 330 | 656 | 406 | 23.8 | 362.0 | 355 | 350 | 12-Ø25.4 | 12-Ø28 | 12-Ø23 | 117.2 |
| PIF-1200 | PIF-1200PN10 | PIF-1200PN16 | DN300 | 12" | 356 | 751 | 483 | 25.4 | 431.8 | 410 | 400 | 12-Ø25.4 | 12-Ø28 | 12-Ø23 | 180.0 |
| PIF-1400 | - | PIF-1400PN16 | DN350 | 14" ^{2,3} | 381 | 917 | 533 | 25 | 476.3 | 470 | - | 12-Ø28.6 | 16-Ø28 | - | 312.8 |
| PIF-1600 | - | PIF-1600PN16 | DN400 | 16" ^{2,3} | 406 | 917 | 597 | 25 | 539.8 | 525 | - | 16-Ø28.6 | 16-Ø31 | - | 325.6 |
| PIF-1800 | - | PIF-1800PN16 | DN450 | 18" ^{2,3} | 432 | 1108 | 635 | 25 | 577.9 | 585 | - | 16-Ø38.1 | 20-Ø31 | - | 456.5 |
| PIF-2000 | - | PIF-2000PN16 | DN500 | 20" ^{2,3} | 457 | 1130 | 699 | 29 | 635.0 | 650 | - | 20-Ø38.1 | 20-Ø34 | - | 492.2 |
| PIF-2400 | - | PIF-2400PN16 | DN600 | 24" ^{2,3} | 508 | 1311 | 813 | 30 | 749.3 | 770 | - | 20-Ø34.9 | 20-Ø37 | - | 706.0 |

¹FM Approved only ²UL Listed only ³No post plate-flange supplied, UL listed as PIF3 (ANSI) or PIF4 (BS)

⁴ Valve flange drilling (size and location of bolt holes and pitch circle diameter) allows mating with the following flange types :

ANSI = ANSI B16.1 Class 125

PN10 = DIN 2501, BS 4504, EN 1092 - PN10

PN16 = DIN 2501, BS 4504, EN 1092 - PN16

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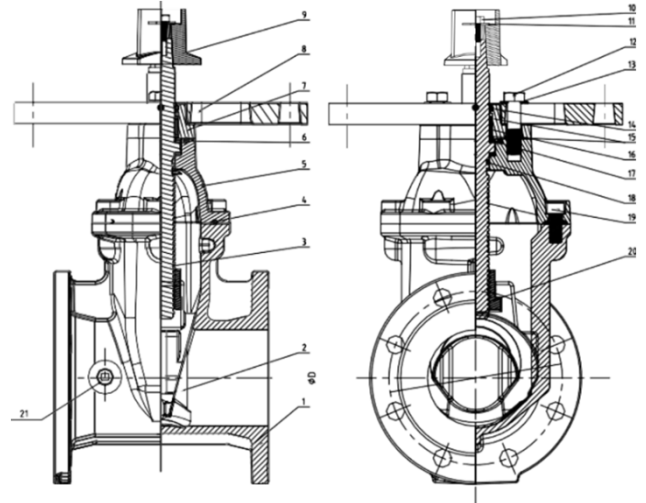




Post Indicator Valves | Flange | PIF

Product Parts, Materials & Standards

| Item | Description | Material | Specification |
|------|----------------------|-----------------|---------------------------|
| 1 | Valve Body | Ductile Iron | ASTM A536 64-45-12 |
| 2 | Resilient Wedge Disc | Ductile Iron | ASTM A536 64-45-12 & EPDM |
| 3 | Stem | Stainless Steel | AISI 431 |
| 4 | Bonnet Gasket | EPDM | Commercial |
| 5 | Bonnet | Ductile Iron | ASTM A536 64-45-12 |
| 6 | O-Ring | NBR | Commercial |
| 7 | Gland | Ductile Iron | ASTM A536 64-45-12 |
| 8 | Post Flange | Ductile Iron | ASTM A536 64-45-12 |
| 9 | Square Operating Nut | Ductile Iron | ASTM A536 64-45-12 |
| 10 | Bolt | Carbon Steel | Zinc Plated |
| 11 | Flat Washer | Carbon Steel | Zinc Plated |
| 12 | Bolt | Carbon Steel | Zinc Plated |
| 13 | Flat Washer | Carbon Steel | Zinc Plated |
| 14 | Ring Wiper | EPDM | Commercial |
| 15 | O-Ring | NBR | Commercial |
| 16 | Axis Guide | Brass | Hpb59-1 |
| 17 | Washer | Brass | Hpb59-1 |
| 18 | O-Ring | NBR | Commercial |
| 19 | Bolt | Carbon Steel | Zinc Plated |
| 20 | Wedge Nut | Brass | Hpb59-1 |
| 21 | Plug | Bronze | ASTM B584 C89833 |



Inspection & Maintenance

1. Piping systems and valves should be thoroughly cleaned and free from ingress of foreign materials.
2. Visually inspect the valve seating and ports for cleanliness immediately prior to installation.
3. All valves should be independently supported against movement and stress from the connected piping system.
4. Ensure that the valve pressure rating is compatible with service conditions.
5. Operate the valve at least once from the open to closed position.
6. Gate valves are not suitable for throttling applications.
7. Gate valves should be installed in the vertical position on horizontal pipework and in the horizontal position on vertical pipework.
8. See indicator post datasheet for further installation instructions.

Operation

Gate valves are manually operated multi-turn valves and are opened by a handwheel or other operating device, generally in a counter-clockwise direction and then closed clockwise.

Inspection & Maintenance

Valves should be inspected periodically and should be cycled to prevent buildup of foreign materials in the piping system and valve body.

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